

RNHT components:

- Upper Body (smaller hex body)
- Lower Body (larger hex body)
- Mandrel (socket head cap screw)



Instructions

- 1) Put the socket head cap screw through the tool in the orientation shown in figure #1. Then thread the rivet nut onto the mandrel until it rests against the underside of the large nut.
- 2) Insert the rivet nut into the hole of your application while it is threaded onto the mandrel. Then use a 7/8" wrench to keep the bottom body from rotating. See figure #2.
- 3) Put an 11/16" socket wrench over the top of the small, hex body (figure #3) and turn it clockwise. This will thread it out of the bottom (large hex) body. This lifts on the threads of the rivet nut, collapsing it which forms a bubble on the backside of the base material.
- 4) Continue turning the wrench until it comes to a firm stop. Reverse the socket wrench to break the tension on the tool. Remove the socket and thread the mandrel out of the installed rivet nut.
- 5) Fully thread the top body back into the bottom before using the tool again.

Figure 1



Figure 2



Figure 3



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