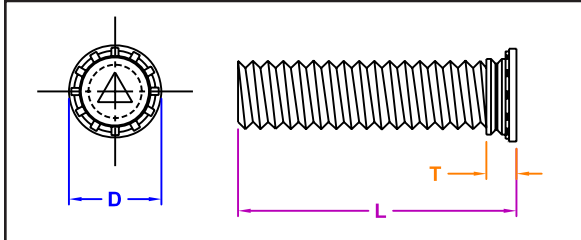


JHP FASTENERS, INC

SELF-CLINCHING STUDS FOR STAINLESS STEEL



SERIES
Captive - CHTS
PEM® - FH4
JHP Fasteners - SFH_C4



Manufactured by Captive Fastener Corp

CHTS studs are made of heat treated stainless steel providing a strong, flush-head assembly in stainless steel as thin as .040 in. (1.0mm) with high torque-out and pushout performance.

INCH

Thread Size	Thread Code	All dimensions are in inches										Minimum Mat'l Thick	Hole Size +.003 -.000	D ±0.015	T (max)
		L Length ± 0.015 inches													
		0.250	0.312	0.375	0.500	0.625	0.750	0.875	1.00	1.25	1.50				
#4-40	440	-4	-5	-6	-8	-10	-12	-14	-16			0.040-0.095	0.111	0.176	0.085
#6-32	632	-4	-5	-6	-8	-10	-12	-14	-16	-20	-24	0.040-0.095	0.137	0.206	0.090
#8-32	832	-4	-5	-6	-8	-10	-12	-14	-16	-20	-24	0.040-0.095	0.163	0.237	0.090
#10-32	1032		-5	-6	-8	-10	-12	-14	-16	-20	-24	0.040-0.095	0.189	0.256	0.100

METRIC

Thread Size	Thread Code	All dimensions are in millimeters										Minimum Mat'l Thick	Hole Size +.08 -.00	D ± 0.4	T (max)
		L Length ± 0.4mm													
		6	8	10	12	15	18	20	25	30	35				
M3X0.5	M3	-6	-8	-10	-12	-15	-18	-20	-25			1-2.4	3	4.6	2.1
M4X0.7	M4	-6	-8	-10	-12	-15	-18	-20	-25	-30	-35	1-2.4	4	5.9	2.4
M5X0.8	M5		-8	-10	-12	-15	-18	-20	-25	-30	-35	1-2.4	5	6.5	2.7

"PEM" is a registered trademark of Penn Engineering®. Captive Fastener Corporation parts are substitutes for the PEM part numbers in form, fit & function.

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Scale NTS	Revision	Drawn by: M McCormick